| ! ( KOH ) | " $85.0 \%$ | " $80.0 \%$ | 90.9\% |
| :---: | :---: | :---: | :---: |
| \# \$ \% \& K $2_{2} \mathrm{CO}_{3}{ }^{\prime}$ ) | ( 1.5\% | ( $2.0 \%$ | ) $2.0 \%$ |
| * +, - . $/ 1$ | ( 4 | $(6$ | ) 6 |
| $012(\mathrm{Cl})$ | ( 0.01\% | ( 0.025\% | ) $0.025 \%$ |
| 3 \$ \%(SO ${ }_{4}$ ) | ( 0.005\% | ( 0.01\% | ) $0.01 \%$ |
| 45! (N) | ( 0.001\% | ( 0.005\% | ) $0.005 \%$ |
| 6 \$ \%(PO ${ }_{4}$ ) | ( 0.005\% | ( 0.01\% | ) $0.01 \%$ |
| 7 \$ \% (SiO ${ }_{3}$ ) | ( 0.02\% | ( 0.1\% | ) $0.1 \%$ |
| 8 ( Na ) | ( 2.0\% | ( 2.0\% | ) $2.0 \%$ |
| 9 ( Al) | ( 0.005\% |  | . |

